

Date: 10/8/16

Batch No: M115440

Supplier: MAGNA

Dart P/O: 12387

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☒ No ☐ N/A ☐
Shipment Complete: Yes ☒ No ☐ N/A ☒
QC6 Inspection 8 N/A ☒
Work Order 10/8/16 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 SP

Production/Admin: 10/8/16
Date
Received/Costing CL
Initial

Location _____



Magna Stainless
5775 Kieran St, Saint-Laurent QC H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1

I030844

RECEIVED

AUG 24 2010

SOLD TO: 00003858

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

MTR: Y

INVOICE DATE:	08/16/10
ORDER DATE:	08/13/10
SHIP DATE:	08/16/10
ORDER NUMBER:	W033821
PURCHASE ORDER:	12397

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	DAVE MC VETY	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		6	PC	STAINLESS SHEET SSH 304 2B 20ga x 48" x 96" L039132 6 PC/300 LB	6 UN	97.00	582.00
		3	PC	SSH 304 2B 16ga x 48" x 96" L040895 3 PC/252 LB	3 UN	165.00	495.00

08/17/10 11:29:02

PST Exmp No: EXEMPT

Merchandise:	1,077.00
Surcharges:	
No Tax Costs:	
HST	140.01
Total Due:	1,217.01

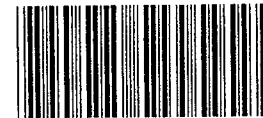
Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471
G.S.T. # 881565899 RT0001



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



PACKING LIST

Page 1 of 1

I030844

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7



MTR:Y

SPECIAL INSTRUCTIONS

*****STOCK*****

Contact: CHANTAL

Ship Terms: PREPAID

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO		
CANADIAN DOLLARS		DAVE MC VETY	(613) 632-5200	(613) 632-1053	12397		
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W033821	NET 30 DAYS		NIR:R-557065-1		08/13/10	08/16/10	08/16/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
6	/	PC	STAINLESS SHEET SSH 304 2B 20ga x 48" x 96"	300 LB / 6 PC L039132	7400271	6
3	10/18/10 SL	PC	SSH 304 2B 16ga x 48" x 96"	252 LB / 3 PC L040895	A0587-3030	3
Skids: 1				Approx	Weight:	552 LB

Received by: _____ Date: _____ Signature: _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO12397

Purchase Order Date 8/12/10

PO Print Date 8/12/10

Page Number 1 of 1

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

FXED
8/12/10

e-mail

Christine

Contact Name

Buyer

Chantal Lavoie

Vendor Phone

800 363 6646

Requisition Nbr

Vendor Fax

514 339 1105

Tax Resale Nbr

10127-2607

Vendor Account Nbr

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304S20GA	304/316 .040 Sheet	8/16/10 Yes	128.00 sf	Yours ppd	\$3.0300	\$387.84
		Special Inst:	MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINNISH SPEC'S: MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240				
2	M304S16GA	304/316 Sheet .063	8/16/10 Yes	96.00 sf	Yours ppd	\$5.1500	\$494.40

Special Inst: AS ABOVE

PO Total:

\$882.24

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr:

1

Change Date: 8/12/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



AK Steel Corporation
Metallurgical Test Report
Rockport Works
Rockport, IN 47635

Page 1

Load No. 9663164
SRN No. 9663164

C4960

CUSTOMER

MILL ORDER NO. 252064-2574
PROCESSOR ORDER NO. 6872183
BUYERS ORDER NO. 6872183

PART NO.
5136110

ENGLISH UNITS --PRODUCT-- METRIC UNITS
0351 NOM 48.0000 X COIL

COIL ID	PIECE	HEAT	PARENT COIL ID	NET WEIGHT	OUTSIDE PROCESSOR ID
420624-02AA	1	7400271	0420624-02A	18,440 LBS. 8,364 KG.	475628101
420624-02AB	1	7400271	0420624-02A	18,400 LBS. 8,346 KG.	475628102
TOTAL COILS	TOTAL PIECES			TOTAL NET WEIGHT	
2	2			36,840 LBS. 16,710 KG.	

L-Ladle Analysis of Heat

P-Product Analysis of Parent Coil

CHEMICAL ANALYSIS

ID	C	MN	P	S	SI	CR	NI	MO	N	CU						
7400271	.023	1.231	.024	.0018	.390	18.20	8.05	.26	.0330	.30						

SHIPPING DATE: 04/13/2010

REMARKS:

NO INTENTIONAL ADDITIONS OF MERCURY OR MERCURY COMPOUNDS WERE
MADE OR USED THROUGHOUT THE PROCESSING AND TESTING OF THIS MATERIAL
MATERIAL FREE OF RADIOACTIVE ISOTOPES
MINIMUM ANNEALING TEMPERATURE 1900 DEGREES F
MELTED AND MFG USA

8
10/05/16

PRODUCT DESCRIPTION

CR SHT TYPE 304 STAINLESS #2B FINISH SLIT EDGE * ASTM A 240 -09C (UNS S30400). * ASTM A 480 -09 EX PARA 25.1.1.3 COIL WILL BE T
AGGED ON OUTSIDE ONLY * ASME SA-240 SECTION II PART 2 (2004 ED, 2005 ADDENDA) * ASME SA-480 SECTION II PART 2 (2004 ED, 2005 ADD
ENDA)

PARENT COIL ID	POS (R/T)	DIR (L, T, D)	COND	% ELONG	ELONG METHOD	ELONG GAUGE LENGTH	TENSILE STRENGTH (KSI)	Y.S. 2% OFFSET (KSI)	ROCKWELL HARDNESS Tail	ROCKWELL HARDNESS Front
0420624-02A	T	T	A.S.T.M	55.4	MEASURED	2 Inch	100.5	42.6	BW 84	BW 85

CONTINUED ON NEXT PAGE

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AK Steel Corporation
Metallurgical Test Report
Rockport Works
Rockport, IN 47635

Page 2

Load No. 9663164
SRN No. 9663164

C
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M
E
R

MILL ORDER NO. 252064-2574
PROCESSOR ORDER NO. 6872183
BUYERS ORDER NO. 6872183
PART NO. 5136110
ENGLISH UNITS --PRODUCT-- METRIC UNITS
.0351 NOM 48.0000 X COIL

PARENT COIL ID	POS (F/T)	DIR (L, T, D)	COND	BEND 180 1T							
0420624-02A	T		A.S.T.M	PASS							

THE CHEMICAL ANALYSIS AND PHYSICAL OR MECHANICAL TESTS REPORTED ABOVE ARE CORRECT
AS CONTAINED IN THE RECORDS OF THE CORPORATION.

ALL TESTING IS DONE IN ACCORDANCE WITH A.S.T.M. STANDARDS UNLESS OTHERWISE NOTED

AK Steel Corporation

MNQC#0048 5/99

THIS CERTIFIED TEST REPORT HAS BEEN DELIVERED TO A CONSIGNEE OF MATERIAL PURCHASED FROM AK
Steel Corporation. TO AVOID THE POSSIBILITY OF ITS MISUSE ON DELIVERY OF THE REPORT TO A
THIRD PARTY IT MUST BE RECERTIFIED BY AND UNDER THE NAME OF SUCH CONSIGNEE

SIGNED

R. A. West
R. A. WEST QUALITY MANAGER

DATE 04/13/2010 TIME 19:47 PM

p009642

INSPECTION CERTIFICATE

C8307

CERTIFICATE NO.: SK-99040

CUSTOMER: MAGNA STAINLESS INC(DIV OF CANADIAN SPECIALTY METALS INC.)

VOICE NO.: SSCAE40302TE9

CREDIT NUMBER: I700625

DESCRIPTION: STAINLESS STEEL SHEETS

JUN 01 2010

Sd/06/16

P/L NO.	SIZE	PCS	N.W. (KG)	SPEC	HEAT NO.	REFERENCE NO.
59	0.9mm (20ga) X 1219mm (48") X 3048mm (120")	86	2256	304 / 2B	A0639-2010	F8055
60	0.9mm (20ga) X 1219mm (48") X 3048mm (120")	86	2259	304 / 2B	A0639-2010	F8055
61	1.2mm (18ga) X 1219mm (48") X 2438mm (96")	87	2428	304 / 2B	B7113-1020	F8209
62	1.2mm (18ga) X 1219mm (48") X 3048mm (120")	64	2232	304 / 2B	B7113-1020	F8209
63	1.2mm (18ga) X 914mm (36") X 3048mm (120")	51	1342	304 / 2B	YU256274	93S51062B
64	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2433	304 / 2B	A0587-3030	F8139
65	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2434	304 / 2B	A0587-3030	F8139
66	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2435	304 / 2B	A0587-3030	F8139
67	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	58	2013	304 / 2B	A0587-3030	F8139
68	1.5mm (16ga) X 1219mm (48") X 3048mm (120")	51	2218	304 / 2B	A0587-3030	F8139

Chemical Composition

Mechanical Test

P/L NO.	C	Si	Mn	P	S	Ni	N	Cr	Mo	Y.S.(0.2%) N/mm2	T.S. N/mm2	Elongation %	HRB
59	0.048	0.526	1.139	0.031	0.006	8.136	0.0590	18.0510	-	283	640	54.3	80.6
60	0.048	0.526	1.139	0.031	0.006	8.136	0.0590	18.0510	-	283	640	54.3	80.6
61	0.047	0.447	1.207	0.032	0.004	8.017	0.0500	18.1500	-	295	629	54.7	82.0
62	0.047	0.447	1.207	0.032	0.004	8.017	0.0500	18.1500	-	295	629	54.7	82.0
63	0.043	0.520	1.110	0.030	0.001	8.100	0.0250	18.1300	-	306	685	51.0	87
64	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
65	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
66	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
67	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
68	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7

Remark: 1. We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.

2. As per ASTM A240/480 standard.

3. The material described above has been detected with free irradiation.

Q.C. MANAGER

Jin